



## Manufacturing and Materials Joining Innovation Center

January 19-21, 2021 Virtual Meeting



## Day 1: Tuesday January 19th

All times FST

#### **Welcome & Overview**

10:00-10:15am Welcome & Agenda Review

Steve McCracken/Jorge, IAB Chair, EPRI Antonio Ramirez, OSU, Center Director

10:15-10:20am

**Student Awards Criteria Review** 

Stephen Tate, EPRI

### **Material/Joint Performance**

Chair: Mike Buehner, TechnipFMC; Co-Chair: Boian Alexandrov, OSU

10:20-11:40am

Thrust Area Update (10 minutes)

#### **Student Presentations**

10 minute presentation + 5 minute Q&A

Jonah Duch, Lehigh, "Stress Relief Cracking and Strain Ageing in 347H and In 740H," 01-LU-012018

**Stan Hawkes,** OSU, "Friction Stir Welding for Armor Applications Phase II," 01-OSU-062019

**Jeremy McNicol,** OSU, "Waveform Controlled Gas Metal Arc Welding of Corrosion Resistant Alloys Without Back-Purging," 02-OSU-082019

20 minute presentation + 5 minute Q&A

Connor Sarich, OSU, & Yi Yang, UTK "Stress Relaxation Cracking Phase II," 01-OSU-032019

## **Modeling Highlights**

Chair: Adam Hope, ThermoCalc; Co-Chair: Zhenzhen Yu, CSM

11:40-12:10pm Thrust Area Update (10 minutes)

Student Presentation

15 minutes + 5 minute Q&A

Eun Jang, OSU, "Temperbead Welding Phase II," 04-OSU-062020

12:10-12:45pm

**Break** 

## Day 1: Tuesday January 19th Continued

Teams virtual access information remains the same
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#### **Hot Topics**

Presentations on relevant topics from researchers new to the center.

12:30-1:15

10 minute presentation + 5 minute Q&A

Desmond Bourgeois, OSU, "Future Nondestructive Evaluation Projects"

Eric Lass, UTK, "Alloy Development for Additive Manufacturing"

**Yannis Korkolis**, OSU, "Plastic anisotropy and ductile fracture of metals: experiments and modeling"

#### **Poster Session**

Live presentations of poster overviews from selected students. Thrust Area Chair & IAB Rep selected the top two pre-recorded presentations to be given live. IAB members will be asked to vote on their top presentation from each thrust area at the end of the program.

#### 1:15-2:15pm

Student presenters to be announced based on the recommendations from thrust area leadership. Will be released ahead of meeting.

#### **Material/Joint Performance**

**Ben Wing,** UTK, Characterization of Friction Stir Welded (FSW) Al Alloys for Aerospace Applications, 03-UTK-02020

Chris DiGiovanni, UW, Zinc Effects of Mechanical Behavior of AHSS Welds, 06-UW-012018

## **Additive / Process Development / Control**

**Colleen Hilla,** OSU, Processing-Microstructure-Performance Relation of Additively Manufactured High Gamma Prime Nickel Superalloy, 03-OSU-012019

**Jack Canaday,** OSU, Computer Aided Robotics for Welding, Cladding & Additive Manufacturing Large Structures, 02-OSU-082018

#### Materials/Microstructure/Weldability

Due to the number of students presenting, graduating students, and other circumstances, there will be no posters from this thrust area presented. Project updates are available in Box for your review.

## Workshop: Modeling techniques & capabilities Tuesday January 19<sup>th</sup> 2:30-3:45PM Led by San Gooroochurn (ESI-SYSWELD)

The goal of this workshop is multifold. First, it will give the audience a broad view of the capabilities of ESI's Welding and Additive Manufacturing Solution which could help identify potential use of the solution in other projects/areas within the center. Second, it will show the work being performed within Ma<sup>2</sup>JIC, namely the "Temperbead Welding Project" and frame how the extended capabilities of ESI Software can be leveraged within the center. And finally, with an example, show ESI's capabilities to perform end-to-end analysis: Analyzing the performance of weldments (weld-rupture: seam weld rupture and spot-weld rupture).

- Brief of Overview of the capabilities of ESI's Welding/AM Solution  $\rightarrow$  25 min
- The Temperbead Welding Analysis: MA2JIC Project → 15 min
- Weld-Rupture Analysis → 25 min
- Q&A → 10 min

## Day 2: Wednesday January 20th

Teams virtual access information remains the same
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## **Welcome & Center Updates**

10:00-10:15am Welcome & Introduction

Antonio Ramirez, OSU

10:15-10:30am Welcome Remarks

Dr. Morley Stone, Senior Vice President for Research, The Ohio State University

10:30-11:15am Center & Site Updates

IAB Chair

Antonio Ramirez, Center Director

OSU Site Update, Carolin Fink PSU Site Update, Todd Palmer Waterloo Site Update, Elliot Biro

UTK Site Update, Bill Hamel & Tony Schmitz

CSM Site Update, Zhenzhen Yu Lehigh Site Update, John DuPont

## **Project Proposals & Extensions**

11:15- 10 minute presentation + 5 minute Q&A

Wei Zhang, 01-OSU-012021, Process Modeling of Mash Seam Welding Phase III

**Dennis Harwig**, 03-OSU-012021, Anviloy Die Hardfacing Development for Aluminum

Die Casting Heat Checking Resistance Phase II

11:45- Break

12:15pm

11:45pm

## **Center Administration**

12:15- Ma<sup>2</sup>JIC Research Future

**12:45pm** Boyd Panton

12:45-1:00pm Proposed Bylaws Changes Review

Steve McCracken Antonio Ramirez

1:00-2:15pm Separate IAB, PI & Student meetings

Attendees will be sent to appropriate breakout rooms for discussion

2:15-2:20pm Announcement of New IAB Leadership & Transition

2:20-2:30pm Daily Wrap Up & Info for Thursday

# Workshop: Additive Manufacturing/Process Development/Control Wednesday January 20<sup>th</sup>, 2:45-4:45pm Led by Andrzej Nycz (ORNL), Stephen Tate (EPRI) & Bill Hamel (UTK)

The purpose of the Workshop is to familiarize students and participants with technical aspects of new technologies with the focus on "how to" in an interactive way. The topic of the first workshop will be Wire-Arc Additive Manufacturing. It will cover three main aspects: design and toolpath planning, process development (how to turn welding into AM and the difference) and a presentation from students point of view showing their lessons learned and difference between expectations and practical experience. The main theme is to discuss what it takes to use the technology, present challenges, strengths, weaknesses and needs potentially leading to new projects.

## Day 3: Thursday, January 21st

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## Welcome & Review

10:00-10:15am Welcome & Agenda Review

**IAB Chair** 

Antonio Ramirez

10:15-11:00am Reports from Separate IAB PI Student Meetings

10 minutes per group + 5 minute discussion

## Additive Manufacturing/Process Development/Control

Chair: Andrzej Nycz, ORNL; Co-Chair: Bill Hamel, UTK

11:00-12:30pm Thrust Area Update (5 minutes)

**Student Presenters** 

10 Minute Presentation + 5 Minutes Q&A

**Ethan Sullivan**, CSM, "Al-based Metal Matrix Composite Tubular Wires for Additive Manufacturing Deposition-Extended," 01-CSM-082020

**Tim Babyak**, OSU, "Corrosion Resistant Weld Overlays for Pipelines, Oil and Gas, and Petrochemical Installations," 06-OSU-012016

**Sam Robertson**, UTK, "Adaptive Welding for Power Plant Piping and Pressure Vessels (AW-PPV)," 01-UTK-012019

**Pablo Enrique**, UW, "Repair of Additive Manufactured Products by Electro-Spark Deposition," 07-UW-012018

**Matt Lamsey**, UTK, "Innovative Fabrication and Repair of Aerospace Invar Molds using Large Scale Additive Metals Manufacturing Methods," 03-UTK-092019

**12:30-1:00pm** Break

## Day 3: Thursday, January 21st Continued

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## Materials/Microstructure/Weldability

Chair: Martin McDonnell, GVSC; Co-Chair: Carolin Fink, OSU

1:00-2:10pm Thrust Area Update (10 minutes)

**Student Presentations** 

15 minute presentations + 5 minute Q&A

Andres Acuna, OSU, "Welding of Hyper-Duplex Stainless Steels," 04-OSU-012019

**Jordan Ream,** CSM, "Laser Welding Behavior of Additive Manufactured 304L Stainless Steel- Phase II Arc-Based additive/subtractive manufacturing," 02-CSM-062019

10 minute presentation + 5 minute Q&A

**Tate Patterson,** OSU, "Development of Computational Tools for LBW and EBW," 01-OSU-062018

## **Center Administration**

2:15-2:00pm Attendee Feedback Survey

**Brooke Felts** 

2:00-2:10pm Student Awards

Stephen Tate, EPRI

2:10-2:20pm Meeting Wrap Up

## Optional Project Specific Meetings Friday January 22<sup>nd</sup>

All times in EST

## **Optional Meetings**

All below meetings are led by <u>Dr. Boian Alexandrov</u> and will be conducted via Zoom. Please contact Dr. Alexandrov with any questions. These meetings are open to all Ma2JIC IAB members and may have guests present *for portions*. The purpose of these meetings is to do a deeper dive in to topics of interest for our meeting attendees, you'll hear details of research, applications, and future plans not always described our business meeting due to time limitations. Typically, when our meetings are held in person it is a convenient way to communicate information when we're geographically together.

8:00-10:00am Dissimilar Metal Welds

https://osu.zoom.us/j/99431939384?pwd=WHpvREgveXNMK0RqcFU4d1FyS0hiZz09

Meeting ID: 994 3193 9384

Password: 068678

10:00-12:00pm Temperbead Welding

https://osu.zoom.us/j/93677309824?pwd=VnU1RFZsUi9zNkxzZnYwQWdZQUt4QT09

Meeting ID: 936 7730 9824

Password: 536417

1:00-3:00pm SRC/347

https://osu.zoom.us/j/93708260744?pwd=dDgzcHgzRUo3U0Fjc0xjR3FjSlgxdz09

Meeting ID: 937 0826 0744

Password: 443982

3:00-5:00pm Corrosion Resistant Weld Overlays for Pipelines, Oil and Gas, and Petrochemical

Installations

https://osu.zoom.us/j/95351401800?pwd=c3hkSUUwUE1LbnhNenJrY0ppdFNYZz09

Meeting ID: 953 5140 1800

Password: 882927